

Date: Wednesday, 21/01/2009 7:37:38 AM  
 User: Melanie Fauteux

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : EXTENSION TUBE, BLADE POSITIONER  
 Job Number : 44970  
 Estimate Number : 13438  
 P.O. Number :  
 This Issue : 21/01/2009 S.O. No. :  
 Prsht Rev. : NC  
 First Issue : / / Type : SMALL /MED FAB  
 Previous Run : 41501  
 Part Number : PB6743001295  
 Drawing Number : B6743001 P.37  
 Project Number : N/A  
 Drawing Revision : B1  
 Material :  
 Due Date : 27/01/2009 Qty: 10 Um: Each  
 Written By :  
 Checked & Approved By : MF 09-01-21  
 Comment : Est Rev:A 08-06-26 new issue DD verified by:ec

## Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

M6061T6T1000W065

6061T6 RD TUBE 1.00 x .065w



Comment: Qty.: 5.5046 f(s)/Unit Total: 55.0463 f(s)  
 6061T6 TUBE m109854(2) -16,5138

batch: m109116(3) m109184(9) -22,0184

SAD 09-01-27

2.0

SMALL FAB 1

SMALL &amp; MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1  
 not ishow fccpac

1- cut to length as per dwg

2- deburr

SAD 09-01-27

3.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP  
 S 09/01/27 (x10)

4.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
 Identify and Stock

Location: Corner on store

9/1/27

(10x)

SD

5.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE  
 09/01/29

Job Completion



MF 09-01-28

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

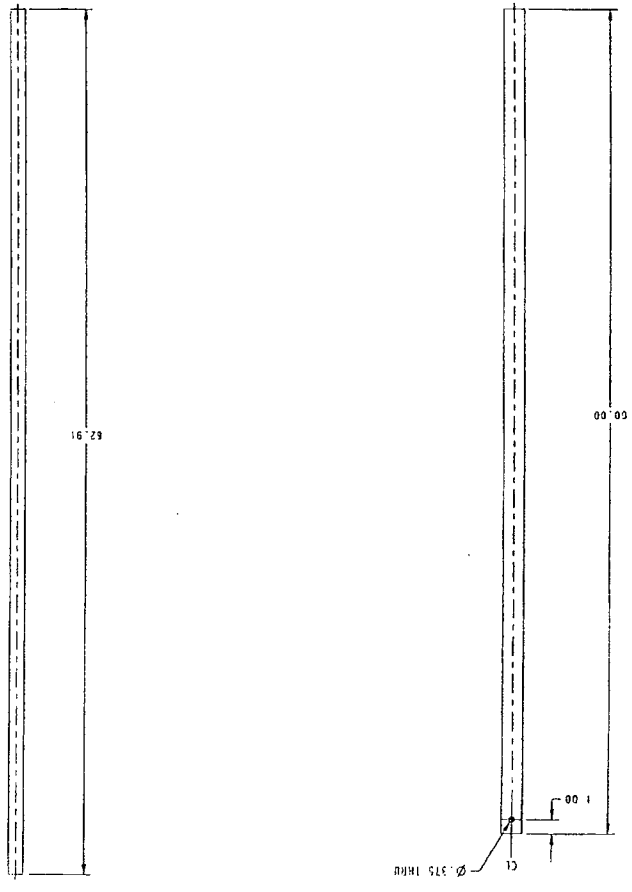
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

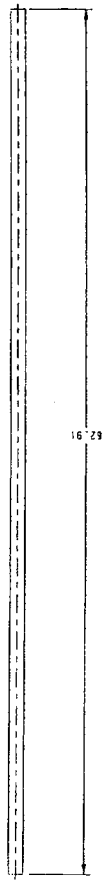
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

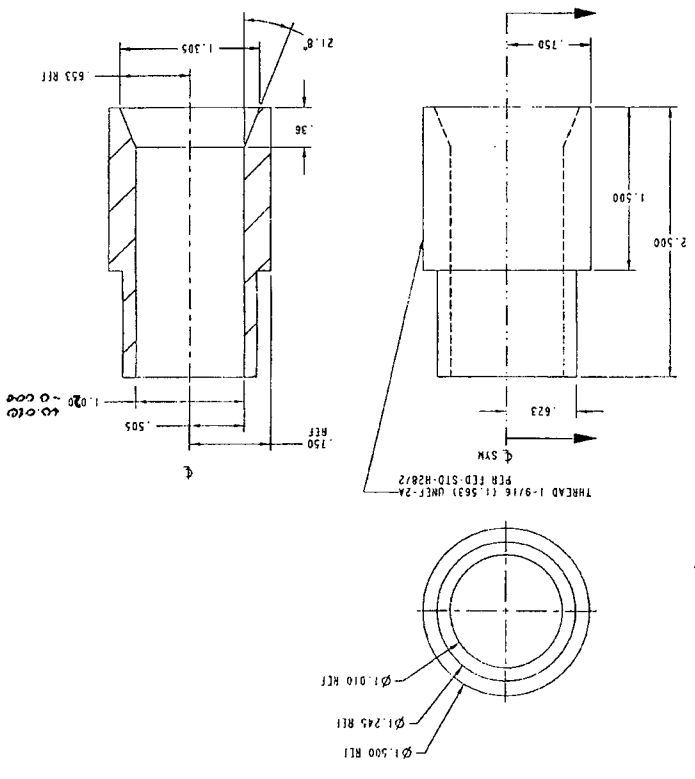
① -285 UPPER TUBE, BLADE POSITIONER  
 WALL: 1.50 OD X .125 WALL, 6061-T6, NW-T-100/E  
 SCALE: 0.250



① -295 EXTENSION TUBE, BLADE POSITIONER  
 WALL: 1.00 O/D X .065 WALL, 6061-T6, NW-T-100/E  
 SCALE: 0.250



① -289 STATIONARY HANDLE ADJUSTMENT FITTING  
 WALL: 6061-T6, 00-A-200/E  
 SCALE: 2.000



926774970  
 926774970

RELEASED  
 10-1-72

PREMIER AVIATION, INC.  
 3800 Aviation Parkway, Grand Prairie, Texas 75052  
 D1050V8 B67 43001  
 SCALE: 0.250

ORIGINAL